

# Enhancement of **electrochemical biosensor** performances using **redox cycling** at **3D sub-micrometer scale electrode** architectures

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**UNIST**



## Introduction

Electrochemical biosensors, Redox cycling, Carbon-MES



## Approaches and Fabrication

Sensor configurations, Morphology



## Enhancement of bio-sensing performance

Signal amplification, Sensitivity, Selectivity

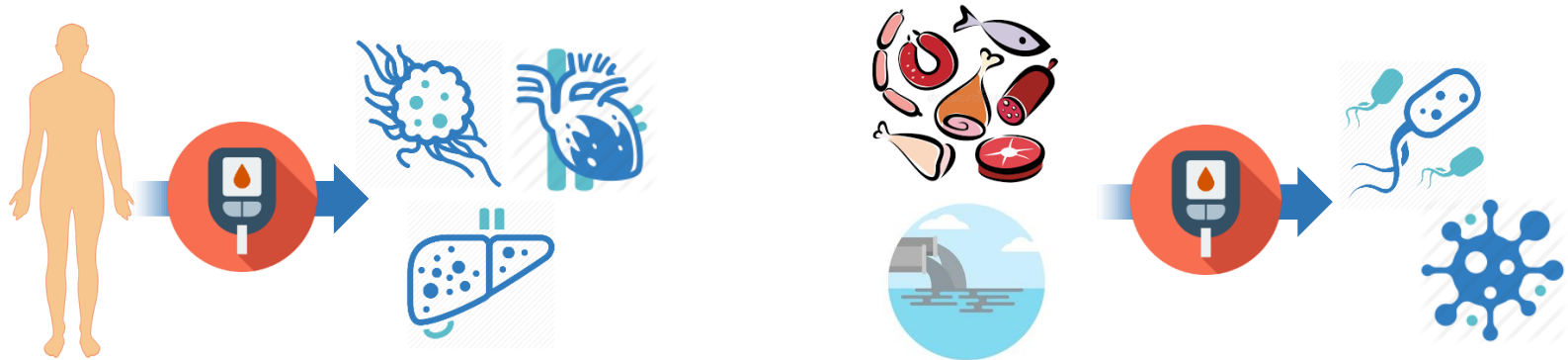


## Summary & Future works

# Electrochemical Biosensors: Applications

- **Health & safety**

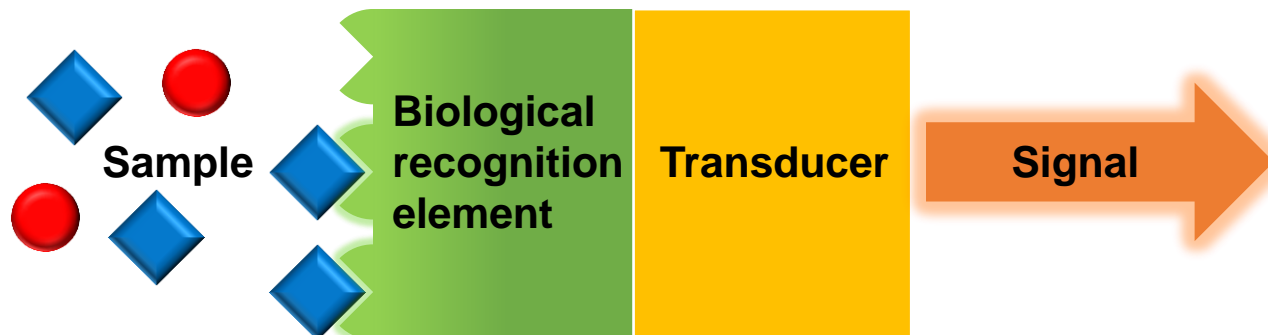
- Clinical diagnosis, food control, environmental screening



- **Biosensor classification**

- Transducer types

- Electrochemical, Optical, Electrical, Piezoelectric, Calorimetric



# Electrochemical vs. Optical sensors

	Optical Sensor	Electrochemical Sensor
Sensitivity	Excellent	High
Selectivity	High	Good
Sample	Clear sample only	No limitation
Device configuration	Complex	Simple
Hand-held & Disposable	Difficult	Feasible
Cost	Relatively expensive	Cheap



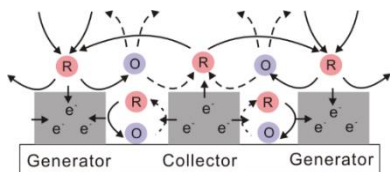
- Amperometry
- Voltammetry
- Coulometry
- EIS

# Enhancement of electrochemical sensing

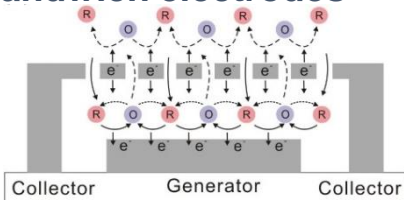
## 3D sub-micrometer scale electrodes

### ➤ Redox sensor signal enhancement

#### • 3D carbon IDEs

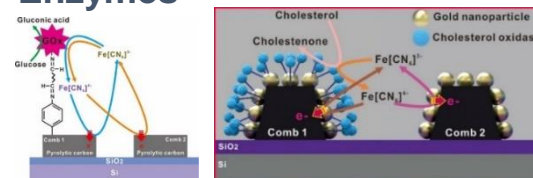


#### • Sandwich electrodes

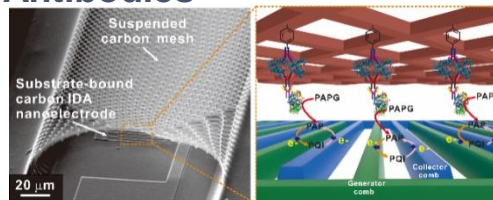


### ➤ Selective bioreceptor immobilization

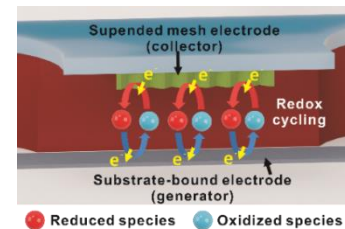
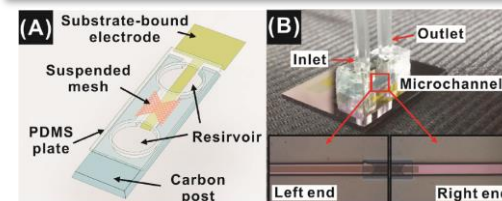
#### • Enzymes



#### • Antibodies



### ➤ Simple microchannel integration



### Redox cycling at 3D micro/nano-scale electrode architecture

- ✓ Large S/V
- ✓ Linear diffusion
- ➔ **Signal amplification**  
 > 30 in bulk  
 > 800 in  $\mu$ -channel

### Electrochemical reduction of aryl diazonium salt

- ✓ Bioreceptors  
 ➔ **Selectivity** ↑
- ✓ Efficient redox reaction  
 ➔ **Sensitivity** ↑

### Redox in confined environment

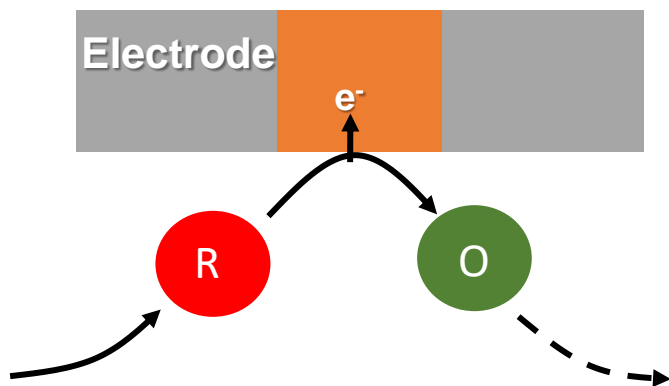
- ✓ Irreversible species  
 ➔ **Depletion**
  - ✓ Reversible species  
 ➔ **Redox cycling**
- Selectivity enhancement**

# Redox cycling

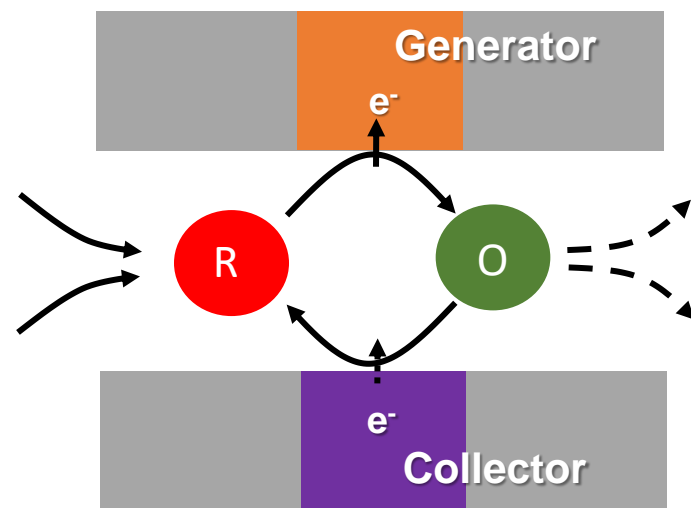
- **Sensitivity enhancement**

- Amplifying Faradaic current signal

## Single mode

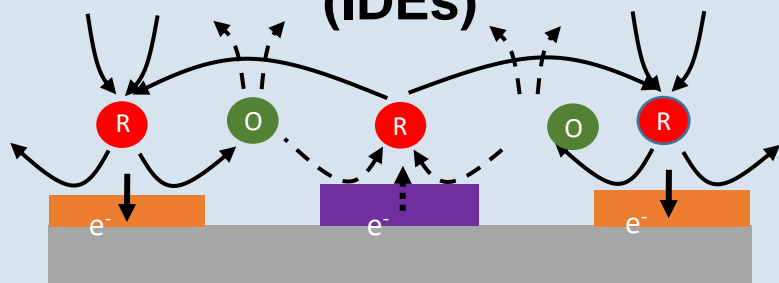


## Dual mode (Redox cycling)

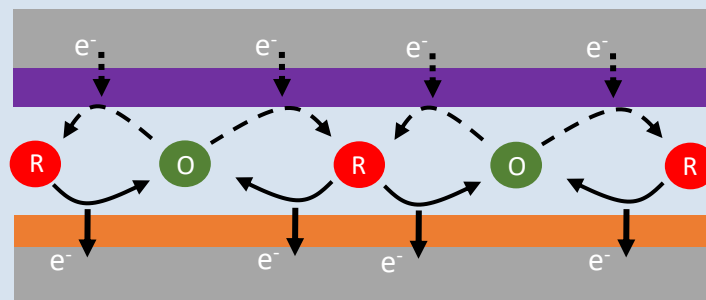


## Interdigitated electrodes (IDEs)

(IDEs)



## Sandwich electrodes

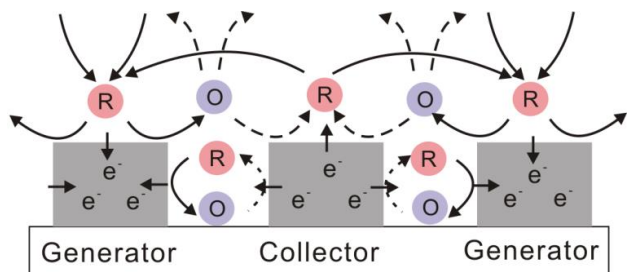
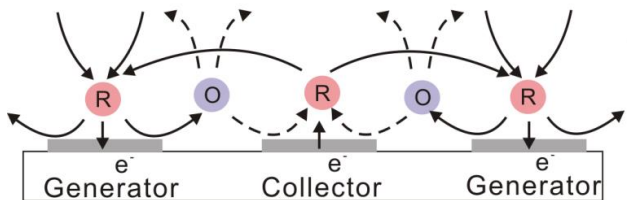
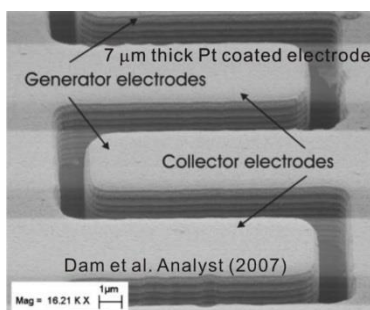
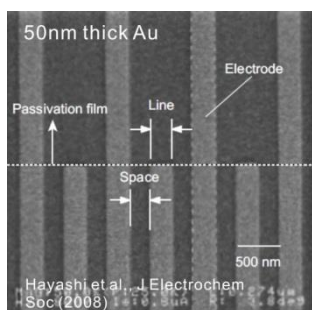


# Improvement of Redox cycling effect

- Diffusion enhancement via electrode reconfiguration

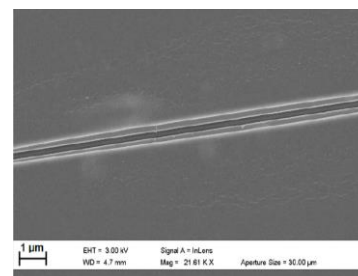
## Interdigitated electrodes (IDEs)

- Nano-gap
- High aspect ratio



## Sandwich electrodes

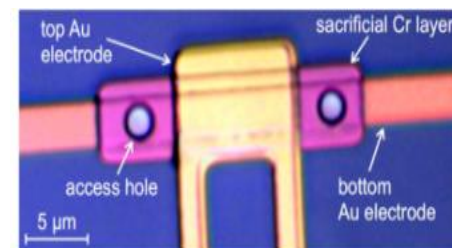
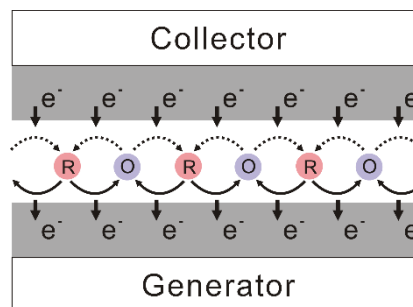
- Large surface
- Nano-gap



Jules, et al. Sensors (2016)



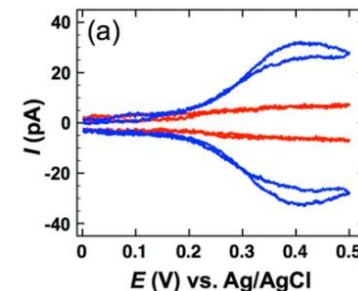
silicon, Ti, Au, Si1813, SiNx, glass



M. A. G. et al. J. Am. Chem. Soc. (2009)



Au, SiO<sub>2</sub>, Cr



# Improvement of Redox cycling effect

## • Limitations of previous approaches

### Interdigitated electrodes (IDEs)

- ✓ Nano-gap:
  - ➔ Expensive nanofabrication
- ✓ High aspect ratio:
  - ➔ Complex MEMS process
- ✓ Limitation in electrode gap reduction with high aspect ratio

### Sandwich electrodes

- ✓ Large electrode surface:
  - ➔ Hassle alignment process
- ✓ Nano-gap:
  - ➔ Sacrificial layer removal
  - ➔ Difficulty in chip integration
  - ➔ Small current signal

## Carbon-MEMS-based nanoelectrodes

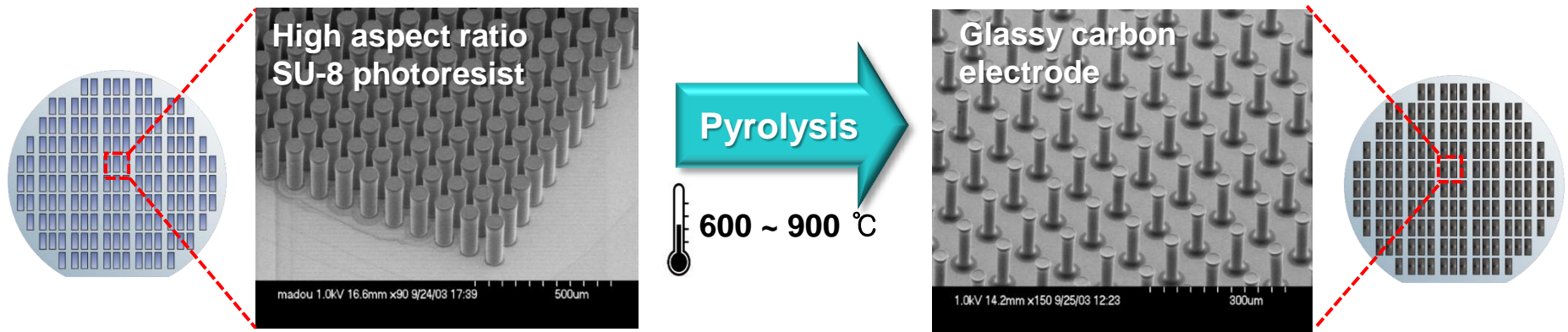
- ✓ Simple two-step nanoelectrode fabrication
- ✓ 3D architecture with complex design
- ✓ Electrode gap control via pyrolysis
- ✓ Comparable or even better current amplification



# Carbon-MEMS

## • Polymer patterning + Pyrolysis

- Wafer-level simple fabrication of micro/nano carbon 3D structures
  - Conversion from **polymer** to **glassy carbon**
  - Conversion from **insulator** to **conductor**
  - **Overcome** limited manufacturability (**brittleness**)
  - **Controllable geometry**: photolithography, nano-imprint, e-beam lithography, electrospinning.



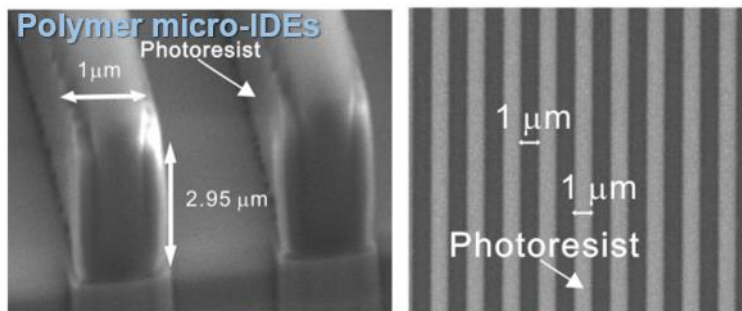
# Carbon-MEMS

## • Polymer patterning + Pyrolysis

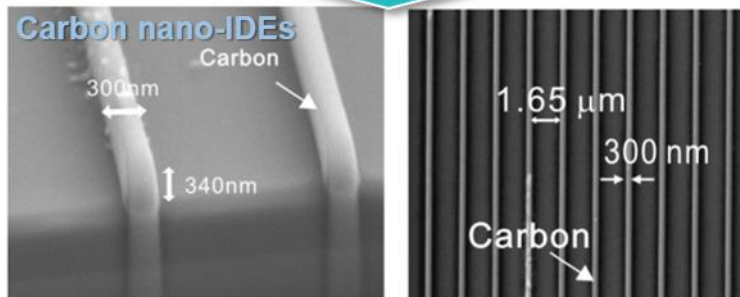
– Dramatic **volume reduction** up to 90%

- Conversion from **microstructures** to **nanostuctures**
- Simple and easy fabrication of 1D carbon nanostructures

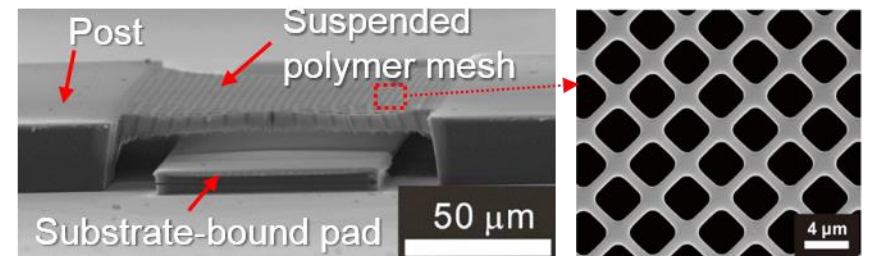
### Interdigitated electrodes (IDEs)



Pyrolysis

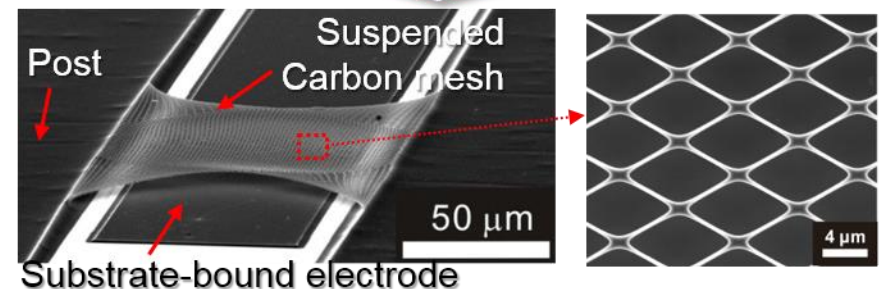


### Sandwich electrodes



Post height: 10 ~ 20  $\mu\text{m}$ ; Electrode gap: 4 ~ 14  $\mu\text{m}$

Pyrolysis



Post height: 3 ~ 7  $\mu\text{m}$ ; Electrode gap: 2 ~ 4  $\mu\text{m}$

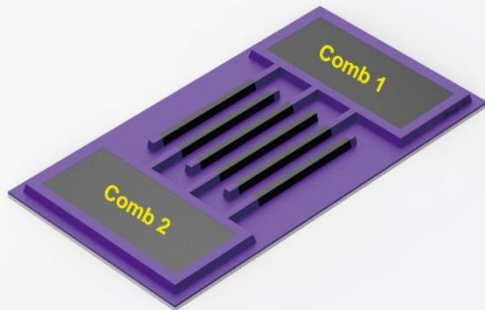
# Electrode configurations

## 3D sub-microscale electrode sets

### Dual electrodes

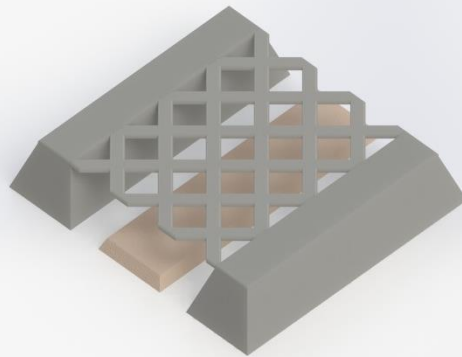
#### 1:1 aspect ratio IDEs

- Generator: Comb 1
- Collector: Comb 2



#### Sandwich electrodes

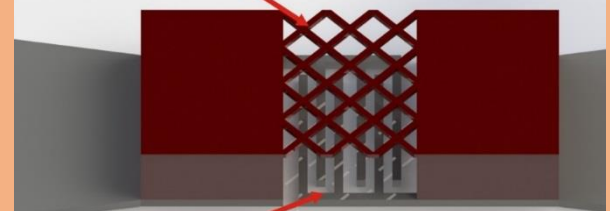
- Generator: Planar E
- Collector: Mesh



### Triple electrodes

#### Suspended mesh (Bioreceptors) + IDEs (Redox cycling)

Suspended carbon mesh



Substrate-bound IDA nanoelectrodes

### Advantages

➤ Simple fabrication

➤ Large surface area

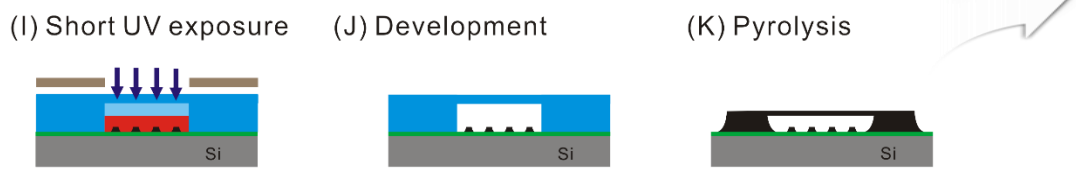
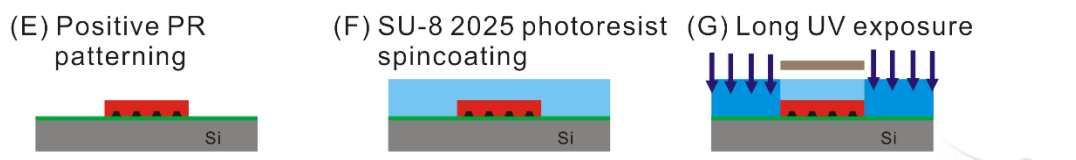
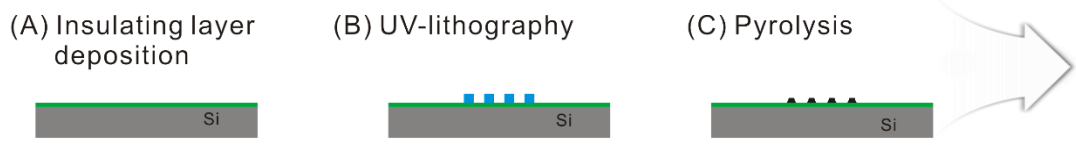
➤ Efficient Redox cycling

➤ Biocompatible material

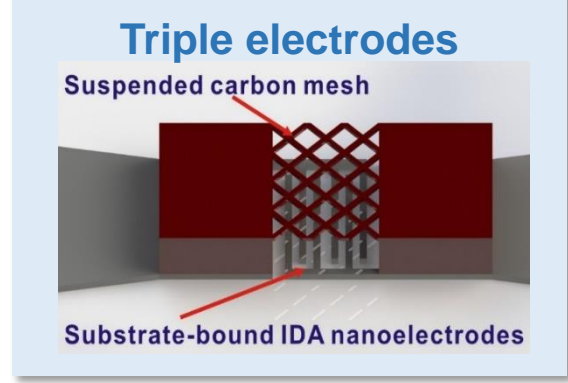
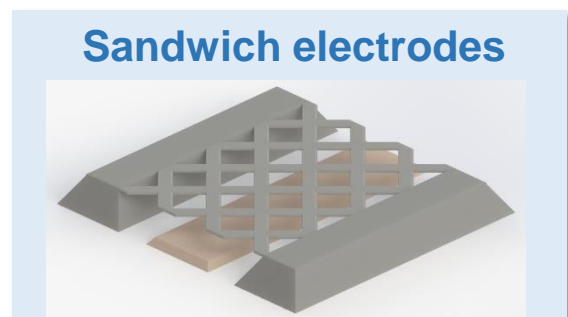
# Fabrication

## • Carbon-MEMS

➔ 3D sub-micro scale architecture



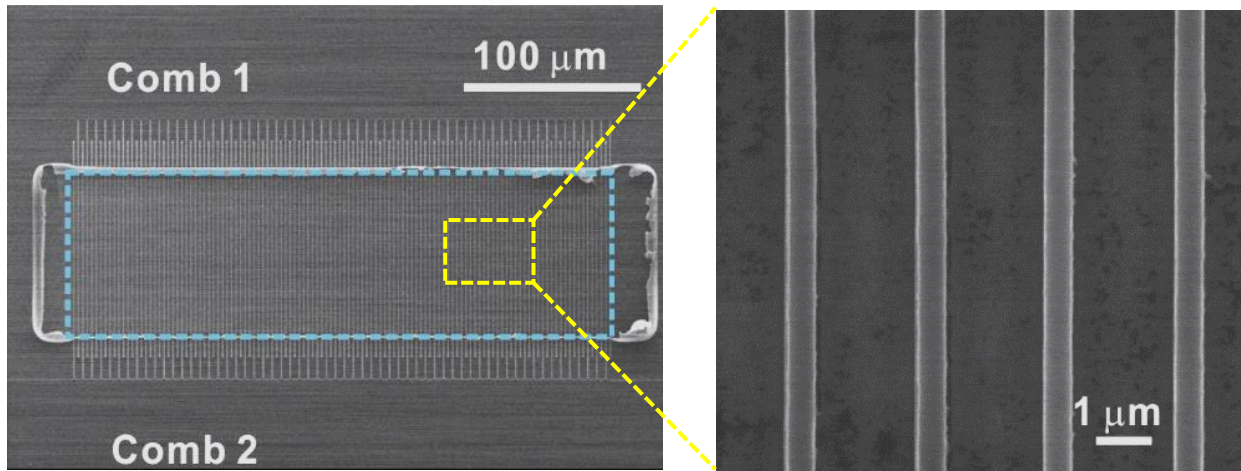
Glassy carbon	Insulation layer ( $\text{SiO}_2$ )	PR (NR9-8000)
Photoresist (SU-8)	Positive PR (AZ 4330)	Photo mask
Exposed PR (SU-8)	RF sputtered $\text{SiO}_2$	UV



# Electrode morphology

## • Carbon-MEMS → Dual electrodes

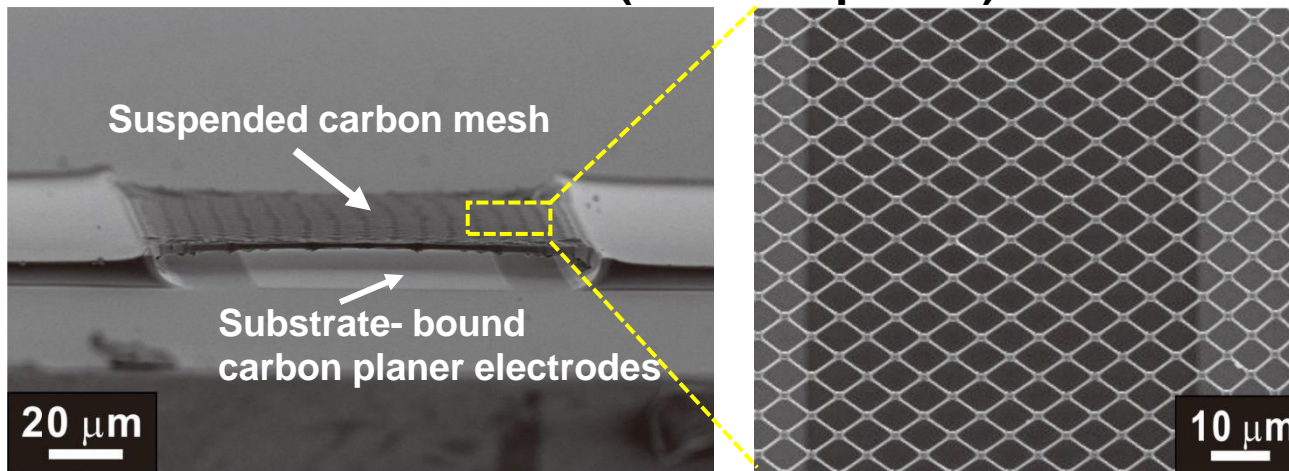
### ▪ Interdigitated Array (top view)



#### Dimensions:

- Length: 100  $\mu\text{m}$
- Width: 620 nm
- Thickness: 650 nm
- Electrode gap  $\sim 1.9 \mu\text{m}$

### ▪ Sandwich electrodes (side & top view)



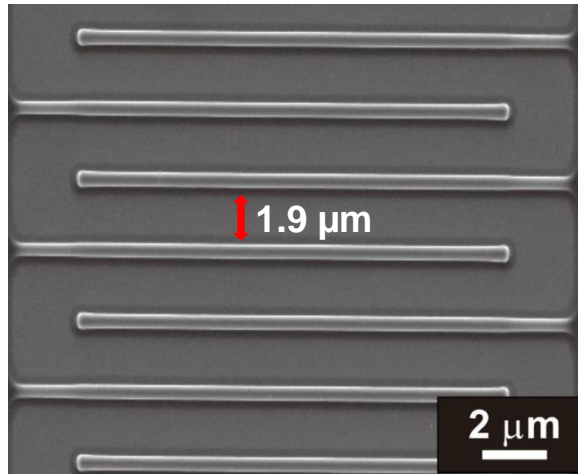
#### Dimensions

- Post height:  $\sim 4 \mu\text{m}$
- Mesh thickness  $\sim 1 \mu\text{m}$
- Mesh width  $\sim 300 \text{ nm}$
- Pad thickness  $\sim 600 \text{ nm}$
- Electrode gap  $\sim 2.4 \mu\text{m}$

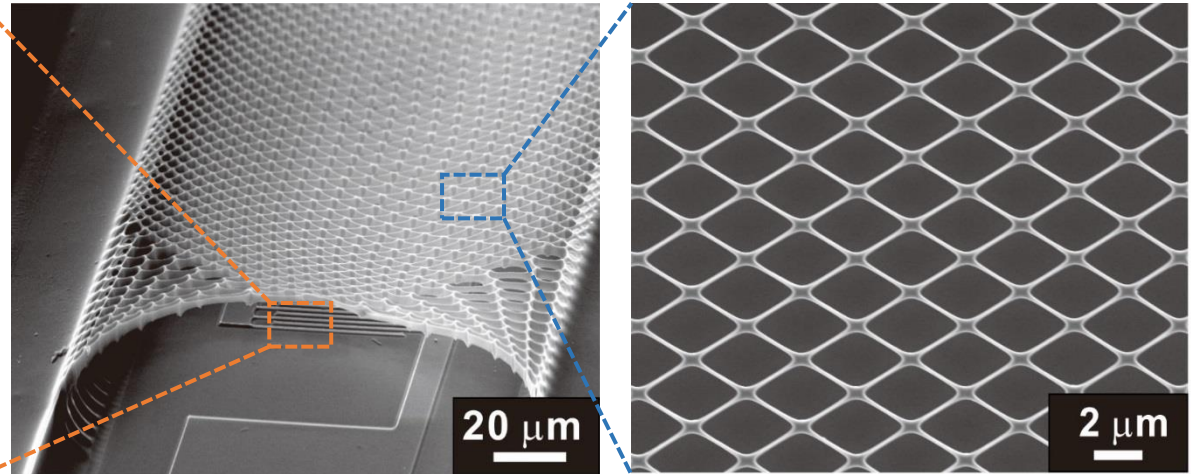
# Electrode morphology

- Carbon-MEMS → Triple electrodes

Substrate-bound carbon IDEs



Suspended carbon mesh



**Substrate-bound IDEs**

620 nm (line width)  
650 nm (thickness)

**Suspended mesh**

300 nm (line width)  
1.2 mm (thickness)

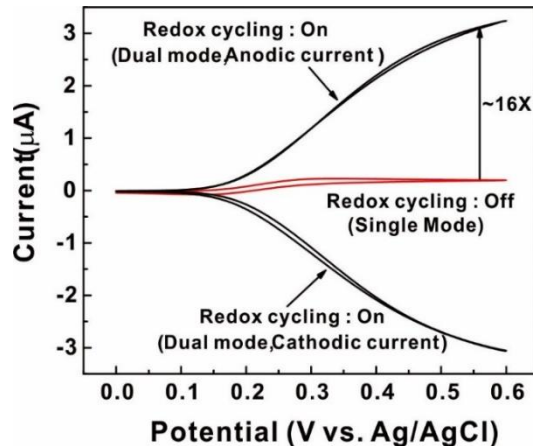
# Signal amplification via redox cycling

## • Signal amplification

- Amplification factor =  $\frac{I_{\text{Dual mode}} \text{ (Current signal with Redox cycling)}}{I_{\text{Single mode}} \text{ (Current signal without Redox cycling)}}$
- Linear diffusion between generator and collector
- Bulk vs Microchannel
  - Volume confinement effect in microchannel
  - Cyclic voltammetry (CV) vs Chronoamperometry

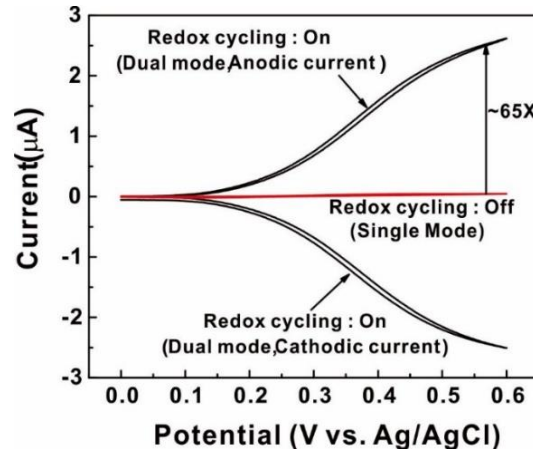
### Carbon nano-IDEs

#### Cyclic voltammetry in bulk

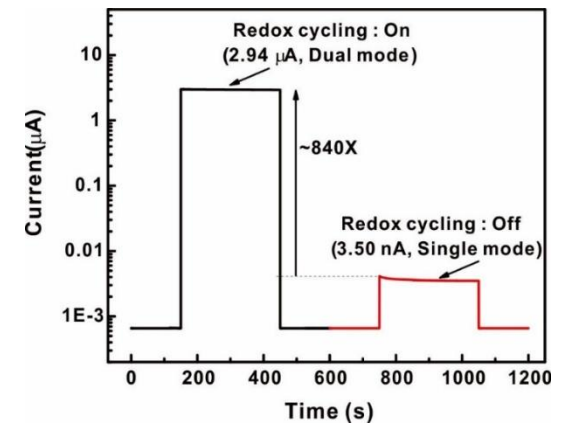


### Sandwich electrodes

#### Cyclic voltammetry in microchannel



#### Chronoamperometry in microchannel



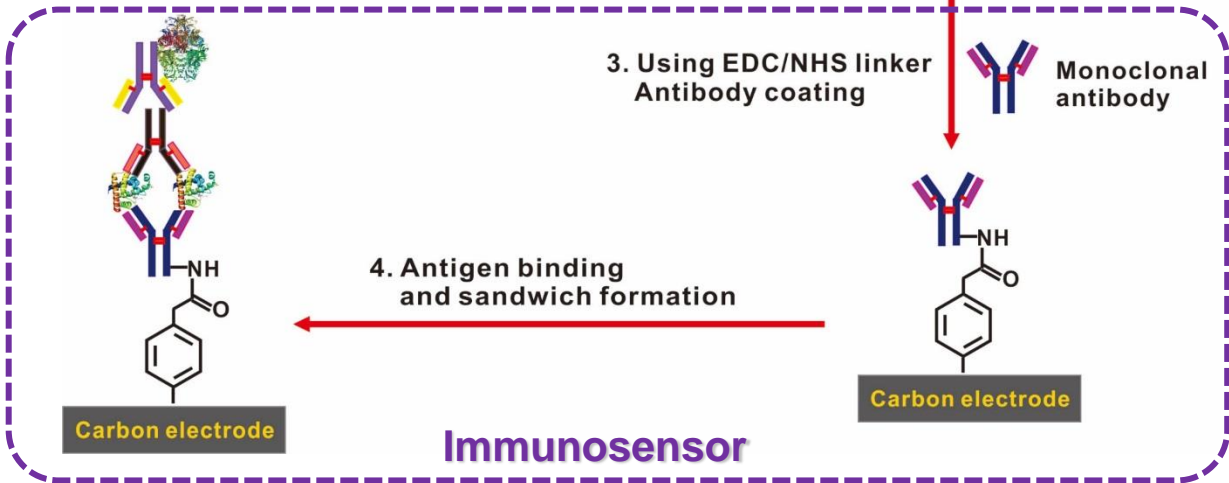
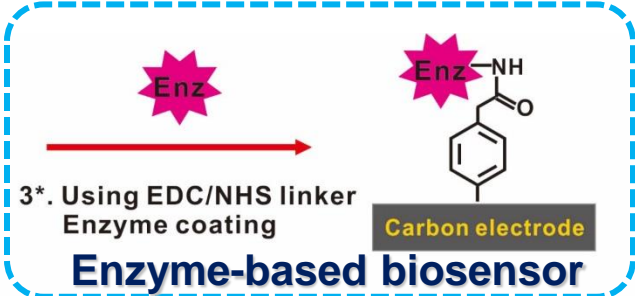
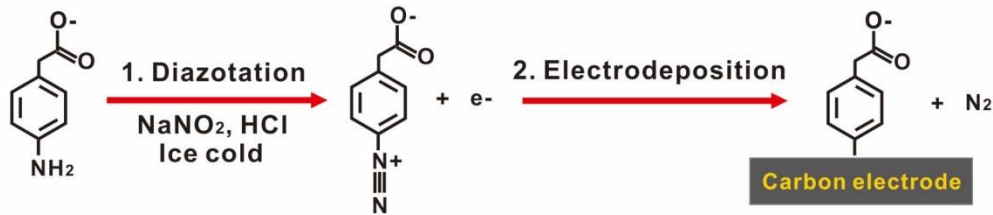
# Approaches for selective modification

3D sub-microscale electrode sets

Enzyme-based biosensor

Immunosensor

- Diazonium salt reduction → Selective covalent modification



- Myoglobin
- β-galactosidase conjugated anti-IgG antibody
- Secondary antibody
- Enz Enzyme

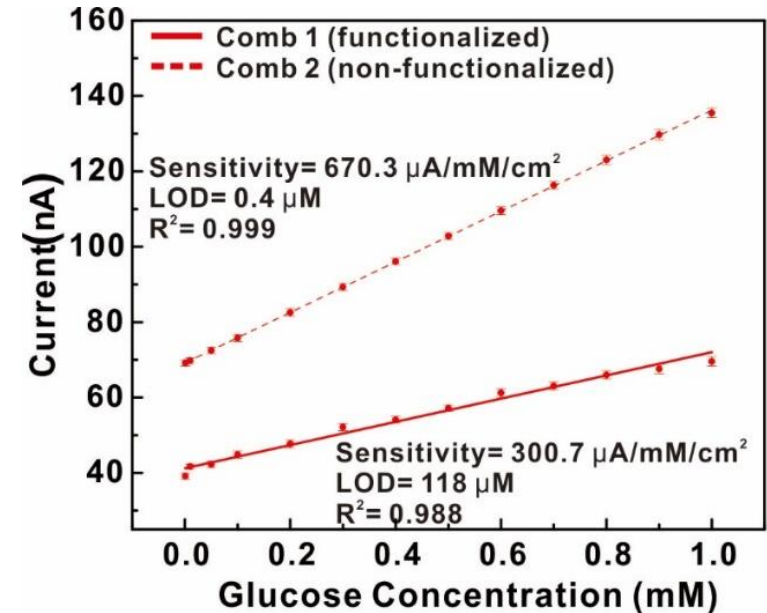
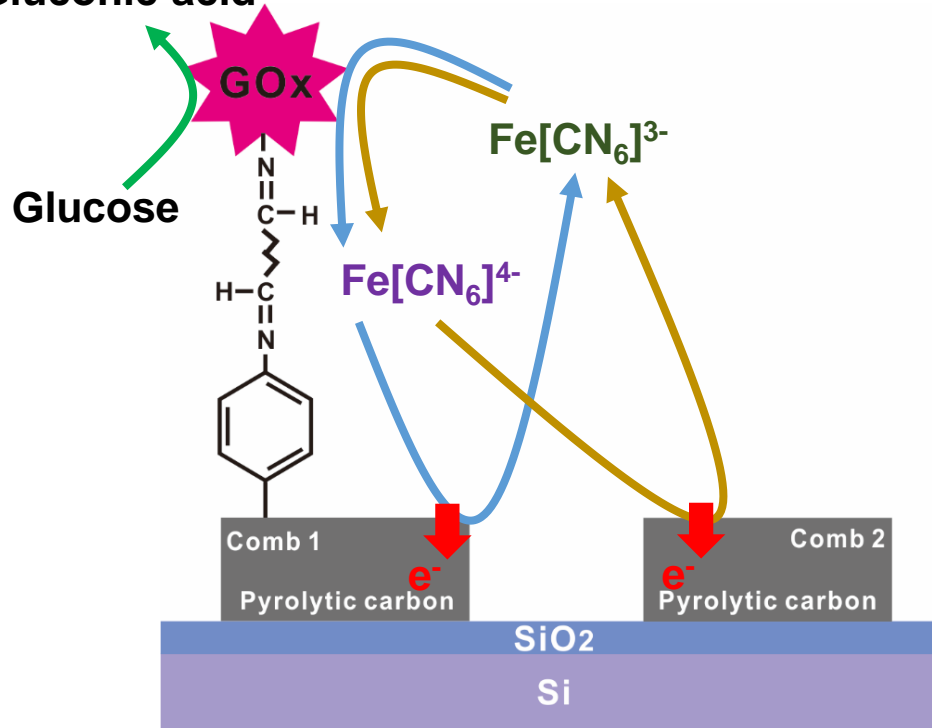


# Enzyme-based biosensors

## • Carbon IDEs

- Glucose biosensor

Gluconic acid



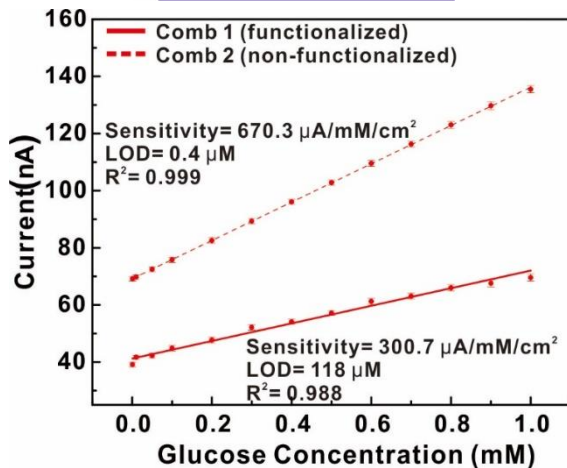
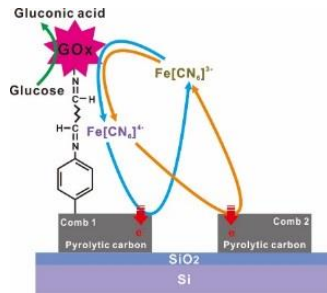
### Sensitivity enhancement at non-functionalized comb (Comb 2)

- ✓ More electrochemically active area
- ✓ Efficient Redox cycling
- ✓ 2-fold higher sensitivity vs Comb 1
- ✓ 295-fold better LOD vs Comb 1

# Enzyme-based biosensors

## • Carbon IDEs

- Glucose biosensor



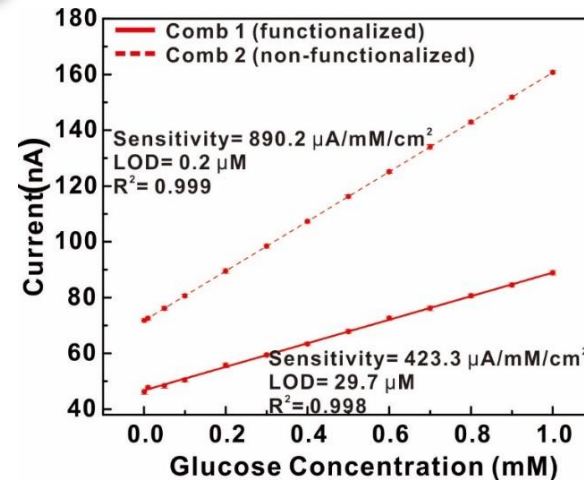
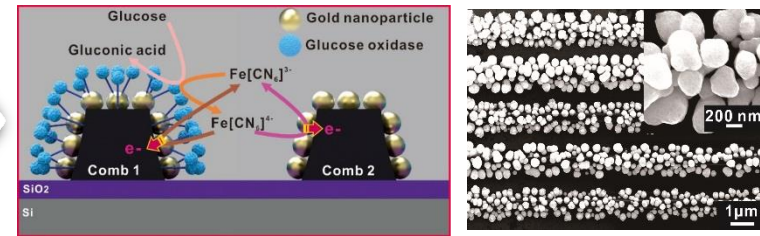
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## • Carbon IDEs with AuNPs

- Glucose biosensor

**AuNP  
electrodeposition**



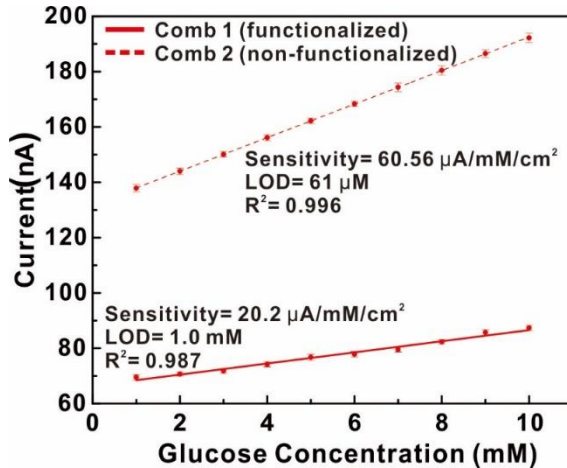
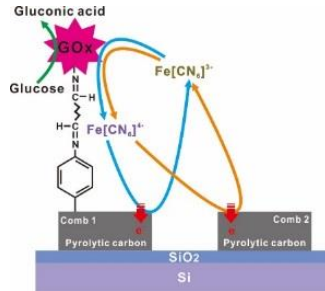
### Sensitivity enhancement with electrode modification (AuNPs)

- ✓ More electrochemically active
- ✓ Larger surface area
- ✓ 30% better sensitivity vs carbon IDEs
- ✓ 2-fold better LOD vs carbon IDEs

# Enzyme-based biosensors

## • Carbon IDEs

- Glucose biosensor



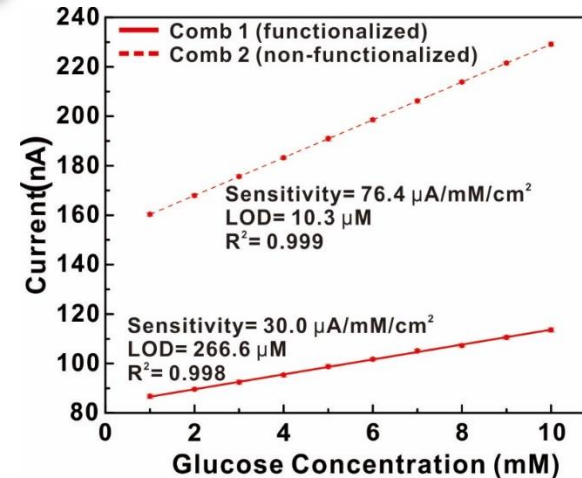
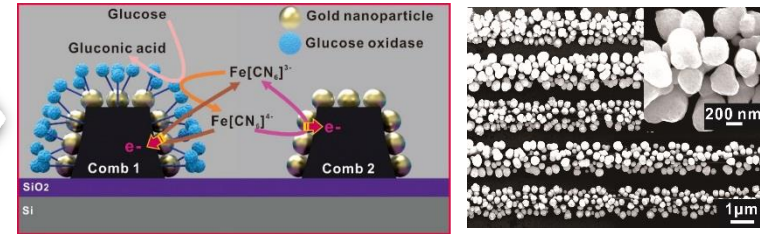
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## • Carbon IDEs with AuNPs

- Glucose biosensor

AuNP  
electrodeposition

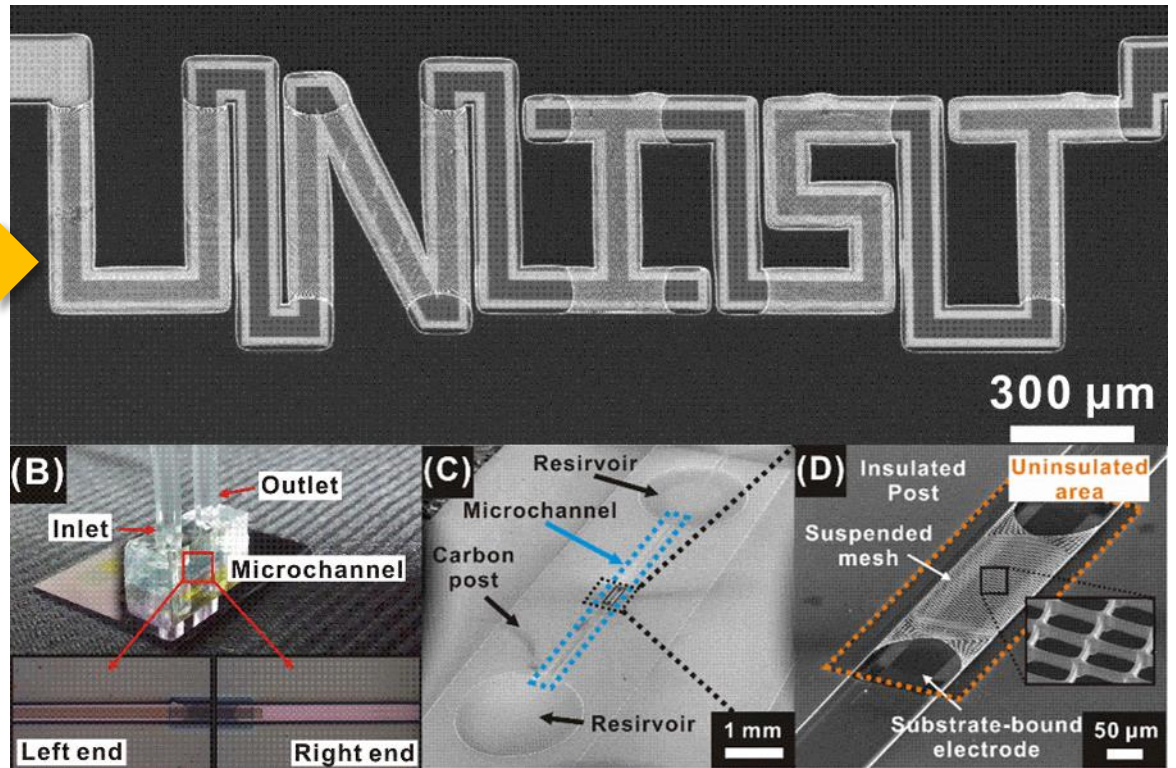
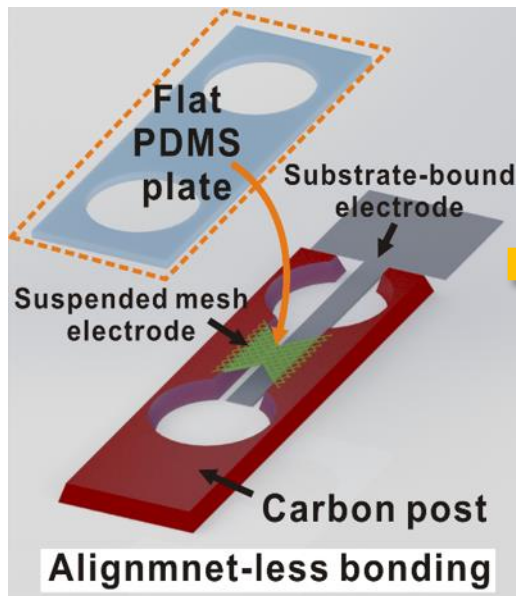


### Sensitivity enhancement with electrode modification (AuNPs)

- ✓ More electrochemically active
- ✓ Larger surface area
- ✓ 30% better sensitivity vs carbon IDEs
- ✓ 2-fold better LOD vs carbon IDEs

# Selectivity enhancement in microchannel

- **Microchannel-integrated sandwich electrodes**
  - Alignment-less process
    - Flat PDMS plate + Sandwich electrodes
    - Carbon posts work as channels walls

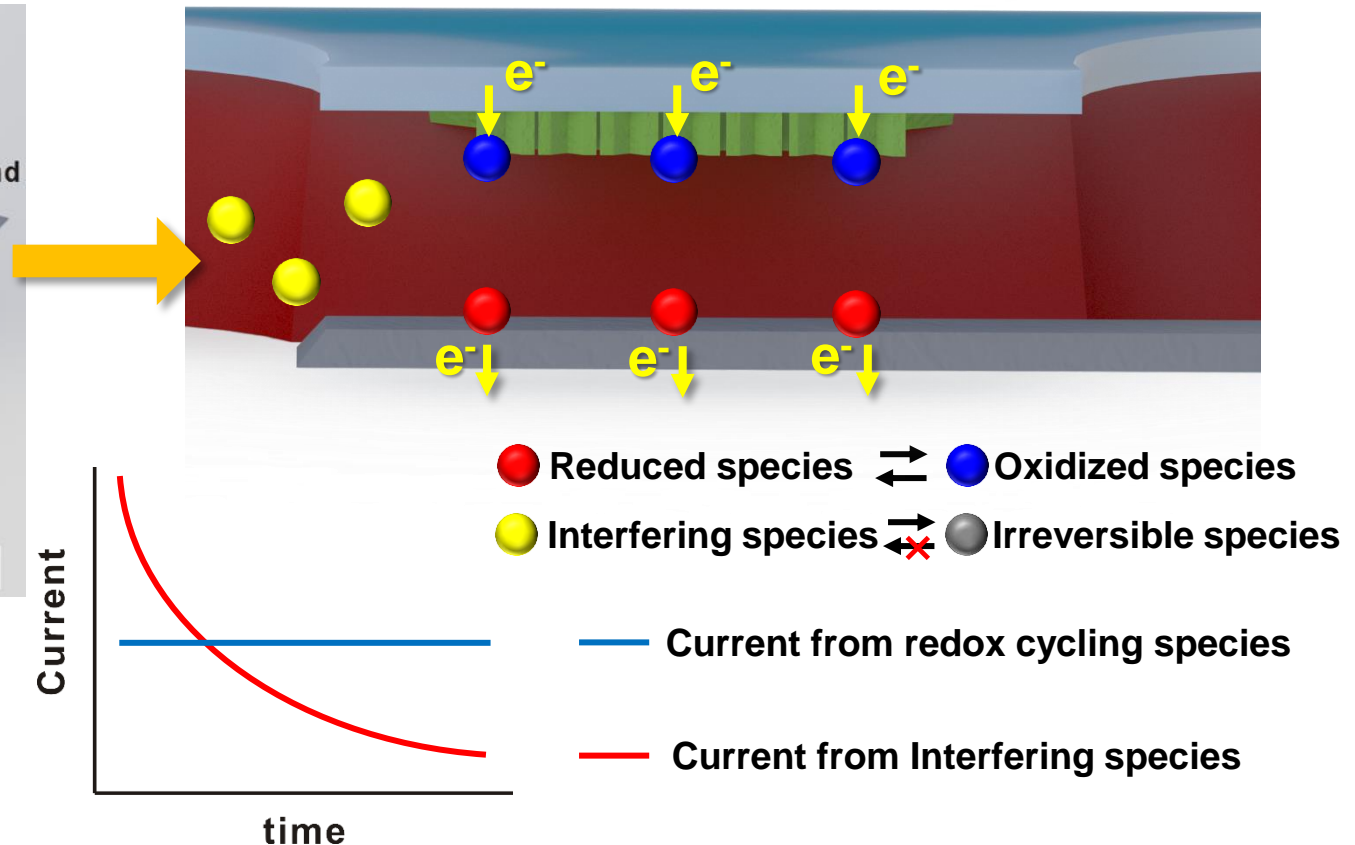
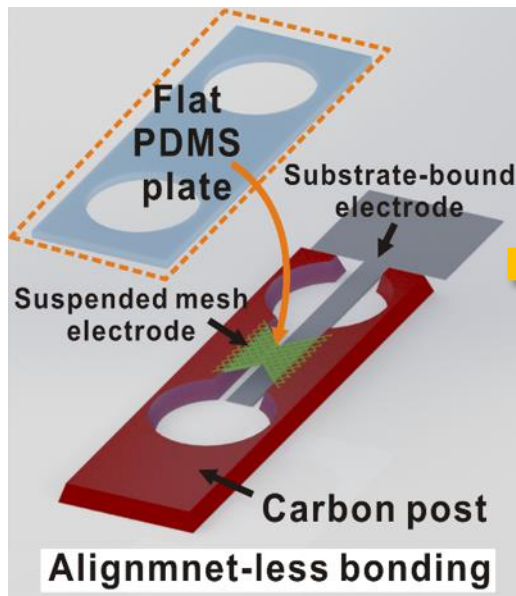


# Selectivity enhancement in microchannel

## • Confined volume in microchannel

- Electrochemically reversible species → Redox cycling
- Electrochemically irreversible species → Depletion

➔ Reduction of interference from irreversible species

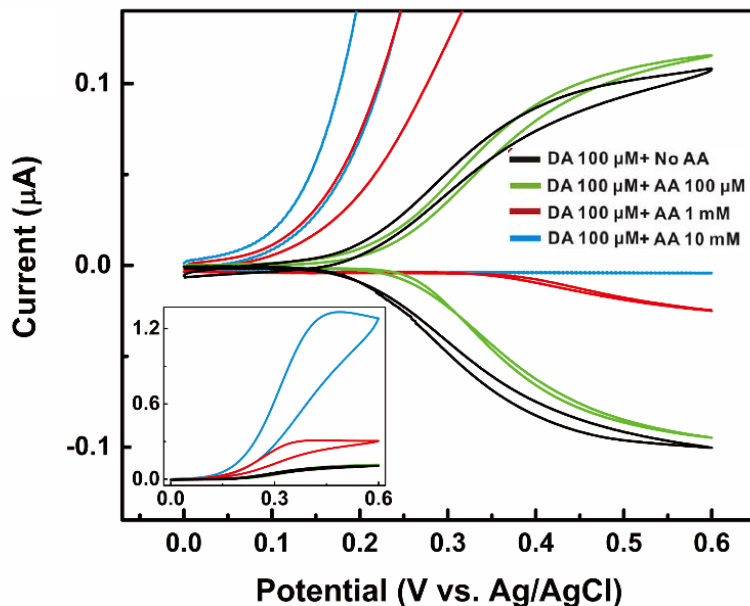


# Selectivity enhancement in microchannel

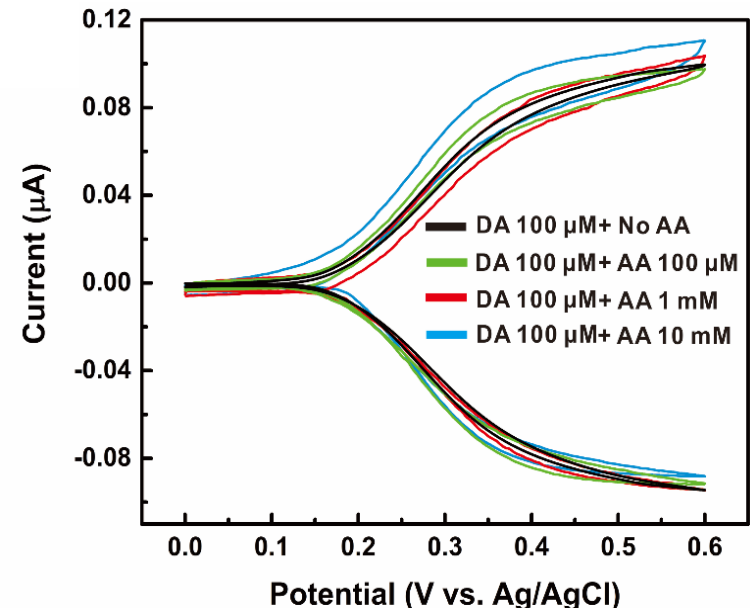
- **Selective detection of dopamine**

- Electrochemically reversible species: Dopamine (DA)
- Electrochemically irreversible species: Ascorbic acid (AA)

(A) Bulk solution (w/o PDMS ceiling)



(B) Microchannel (w/ PDMS ceiling)



Interfering current signal from AA



No interference effect

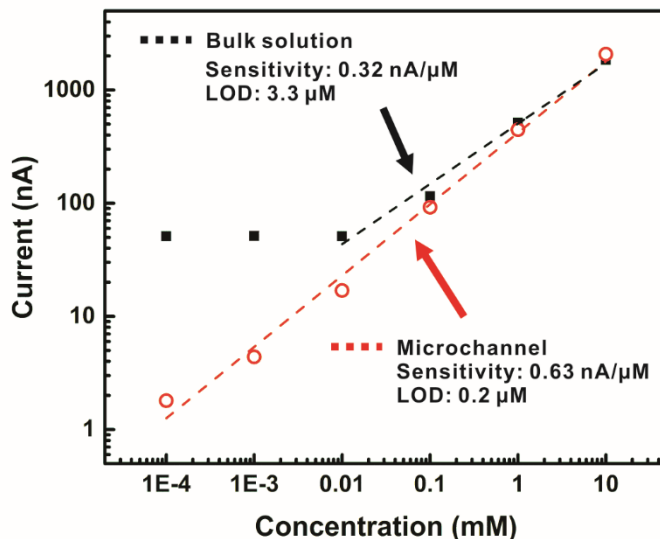
# Selectivity enhancement in microchannel

- **Selective detection of dopamine**

- Electrochemically reversible species: Dopamine (DA)
- Electrochemically irreversible species: Ascorbic acid (AA)

- **Dopamine sensing (Bulk vs Microchannel)**

- LOD enhancement in microchannel  
: 3.3  $\mu\text{M}$  (Bulk)  $\rightarrow$  0.2  $\mu\text{M}$  (**17 fold**)
- Sensitivity enhancement in microchannel  
: 0.32  $\text{nA}/\mu\text{M}$  (Bulk)  $\rightarrow$  0.63  $\text{nA}/\mu\text{M}$  (**2 fold**)



## Dopamine sensing in a microchannel

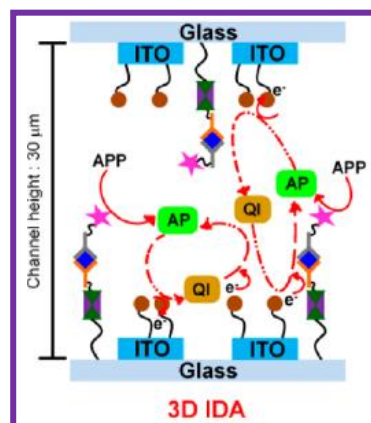
- ✓ Dopamine: 100 nM – 10 mM
- ✓ Ascorbic acid: 1 mM
- ✓ PBS: 0.1 M

# Triple electrode-based immunosensors

## • Electrochemical immunosensors

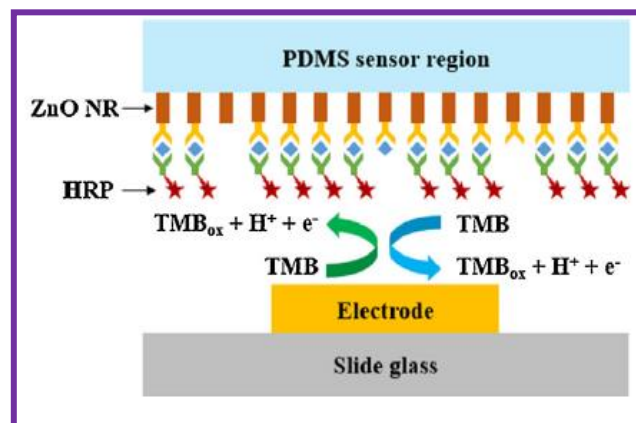
- Sandwich immunoassay
- Redox cycling
- Generation of redox substrate near the adjacent electrode

(a) Parallel IDA electrodes



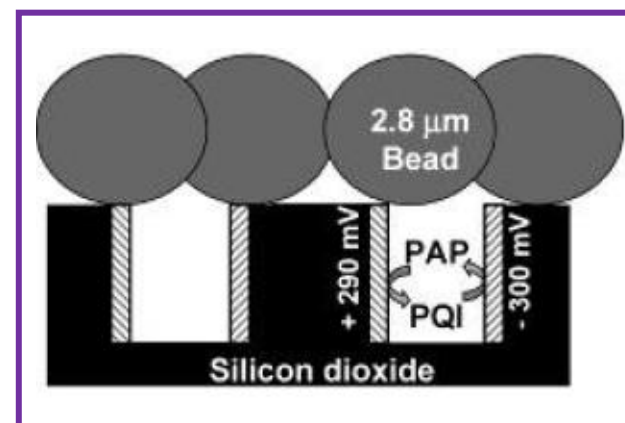
Anal. Chem. (2014) 86

(b) PDMS with electrodes



Sens. Actuator B (2016) 228

(c) Magnetic-beads



Anal. Chem. (2004) 76

### Limitations of reported immunosensing schemes

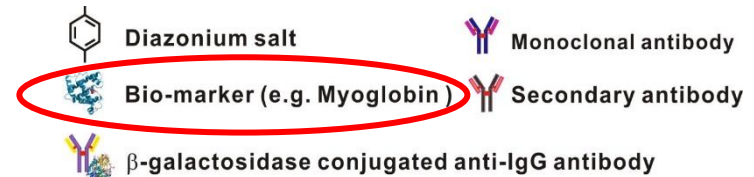
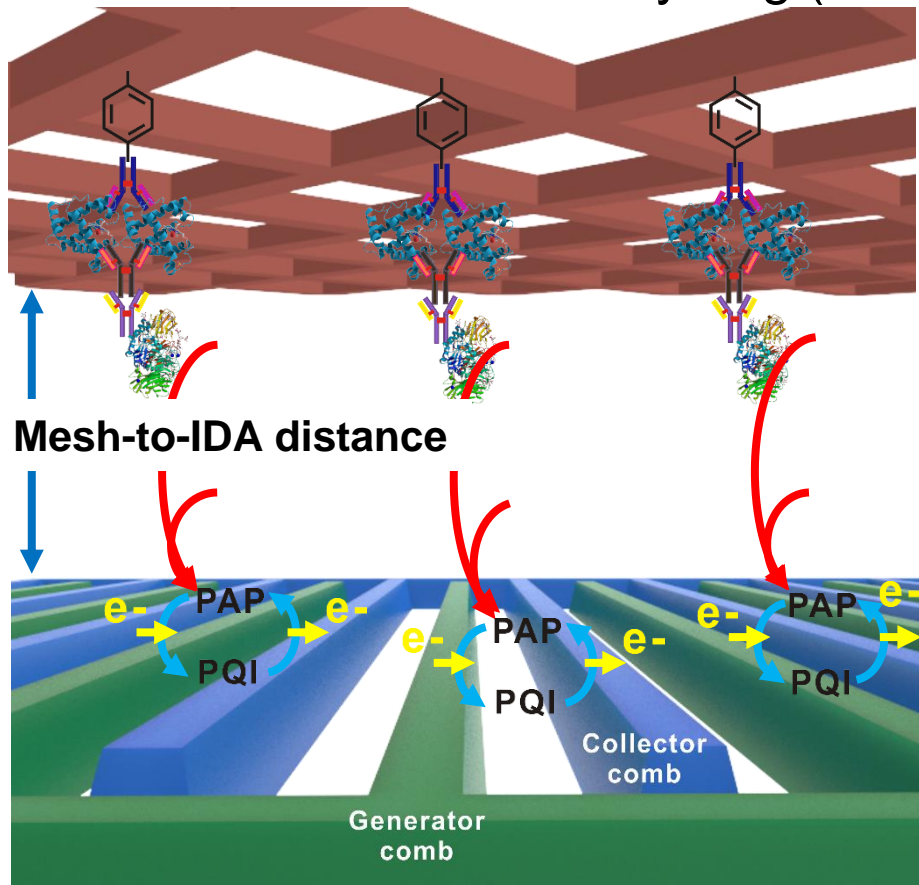
1. Large gap between the bottom and ceiling electrodes; (a) and (b)
2. Required proper alignment; (a) and (b)
3. Beads can block and inhibit the diffusion of electroactive species; (c)

Require new sensor configurations



# Triple electrode-based immunosensors

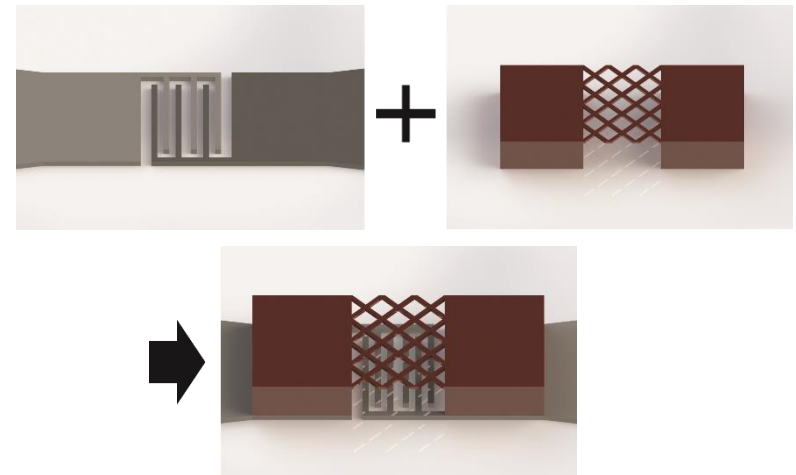
- **Suspended mesh + Substrate-bound IDEs**
  - Selective sandwich formation at suspended mesh
  - Generation of redox substrate (PAP) near carbon IDEs
  - Efficient Redox cycling (PAP  $\leftrightarrow$  PQI) at IDEs



PAPG: 4-aminophenyl  $\beta$ -D-galactopyranoside

PAP: *p*-aminophenol

PQI: *p*-quinoneimine

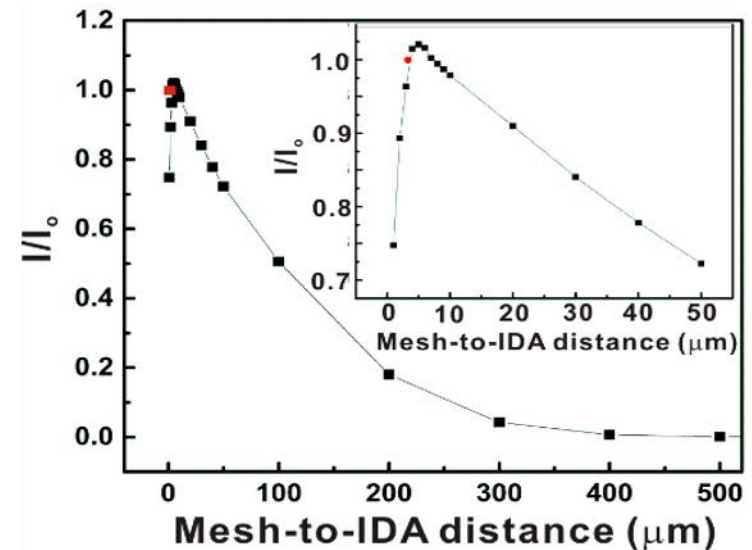
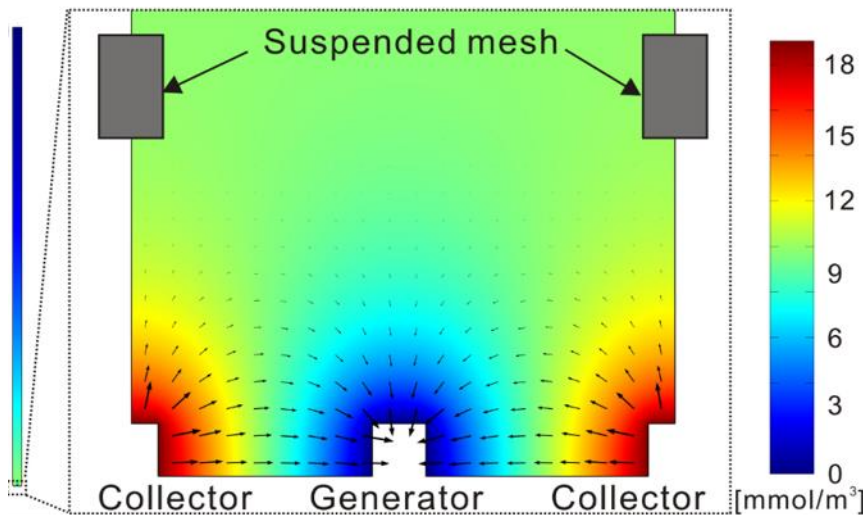


# Triple electrode-based immunosensors

- **Suspended mesh + Substrate-bound IDEs**

- Effect of mesh-to-IDE distance

- Simulation on diffusion-limited current signal



- ✓ Mesh-to-IDEs distance  $> 5 \mu\text{m}$   $\rightarrow$  small distance enhances diffusion of PAP
- ✓ Maximum current at  $5 \mu\text{m}$
- ✓ Mesh-to-IDEs distance  $< 5 \mu\text{m}$   $\rightarrow$  disturb diffusion among IDEs

# Triple electrode-based immunosensors

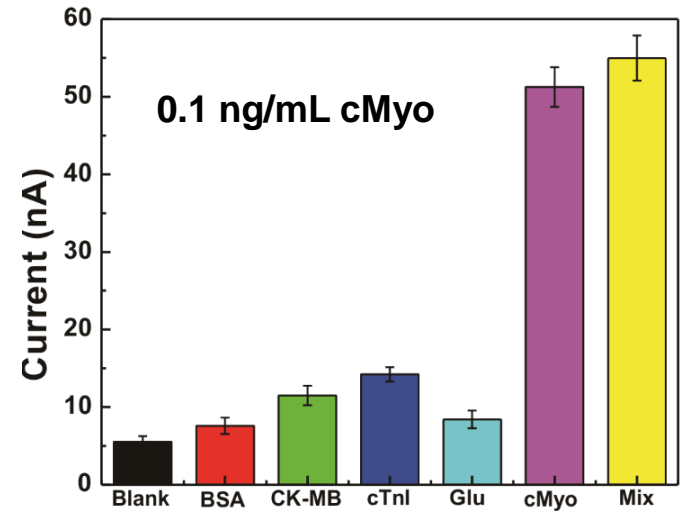
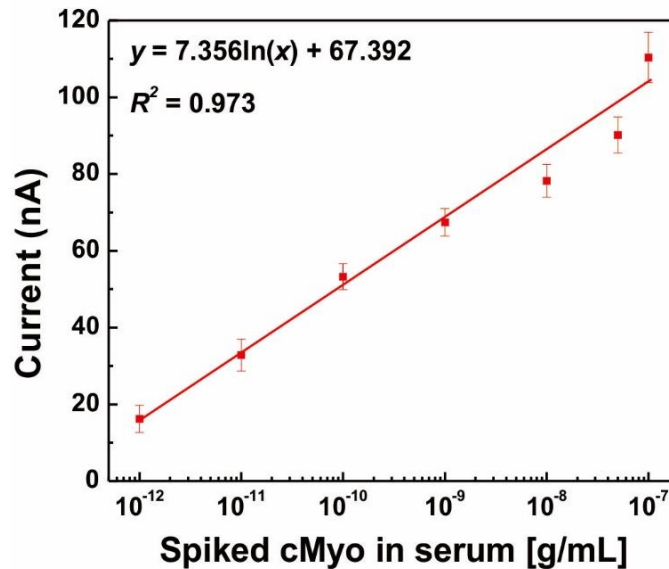
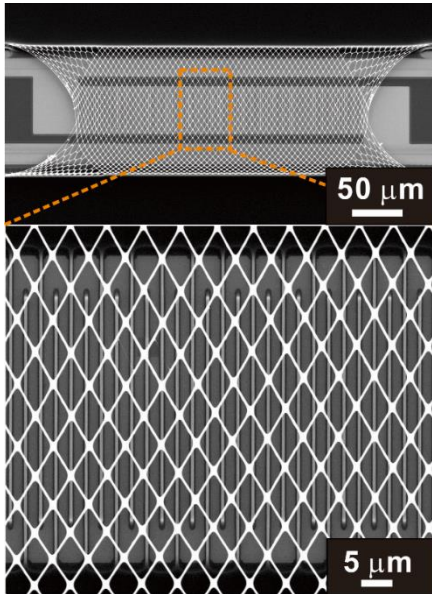
- **Suspended mesh + Substrate-bound IDEs**

- Mesh-to-IDEs distance  $\sim 3.3 \mu\text{m}$

- Efficient production of redox species near IDEs

- Cardiac biomarker (Myoglobin) in human serum:

- LOD  $\sim 0.48 \text{ pg/mL}$
- High selectivity against interfering species



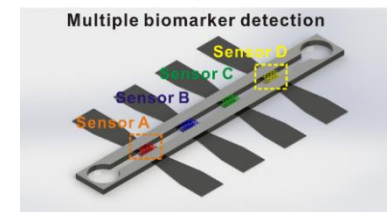
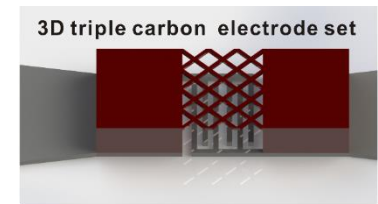
BSA, CK-MB, cTnl  $\overset{10x}{>}$  cMyo

Glucose  $\overset{900,000x}{>}$  cMyo

# Summary & Future works

## • Summary

- Wafer-level batch fabrication via C-MEMS
  - 3D sub-micrometer scale electrode architectures
  - Simple and cost-effective processes
- Electrochemical sensor performance enhancement
  - Sensitivity
    - Selective bioreceptor immobilization near sensing area
      - ➔ Efficient Redox cycling at 3D electrodes
    - Electrode surface modification with AuNPs
  - Selectivity
    - Bioreceptors (Enzymes, Antibodies)
    - Depletion effect in microchannel



## • Future works

- Multiple biomarker detection in a single chip
  - Microchannel integration
  - Integration of multiplex sensor array
  - Cholesterol, Glucose, CK-MB, Myoglobin, Troponin, etc.

# Acknowledgements



- **Collaborator**

- Prof. March Madou (UC Irvine)

- **MNIS members**

- Dr. Deepti Sharmar
- Dr. Yeongjin Lim
- Jongmin Lee
- Sanghee Jung

- **Technical supports**



- **Funding sources**

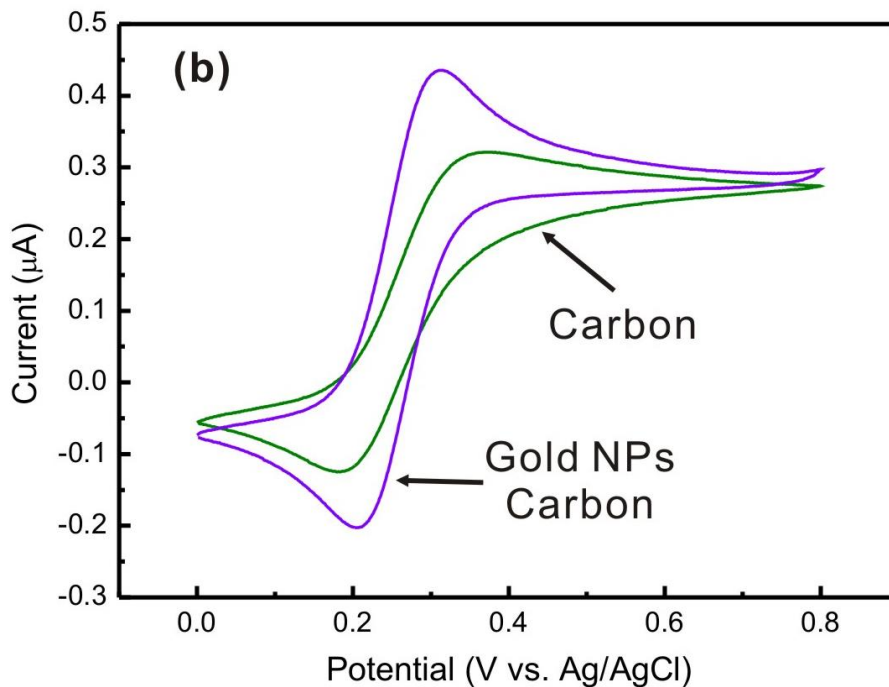
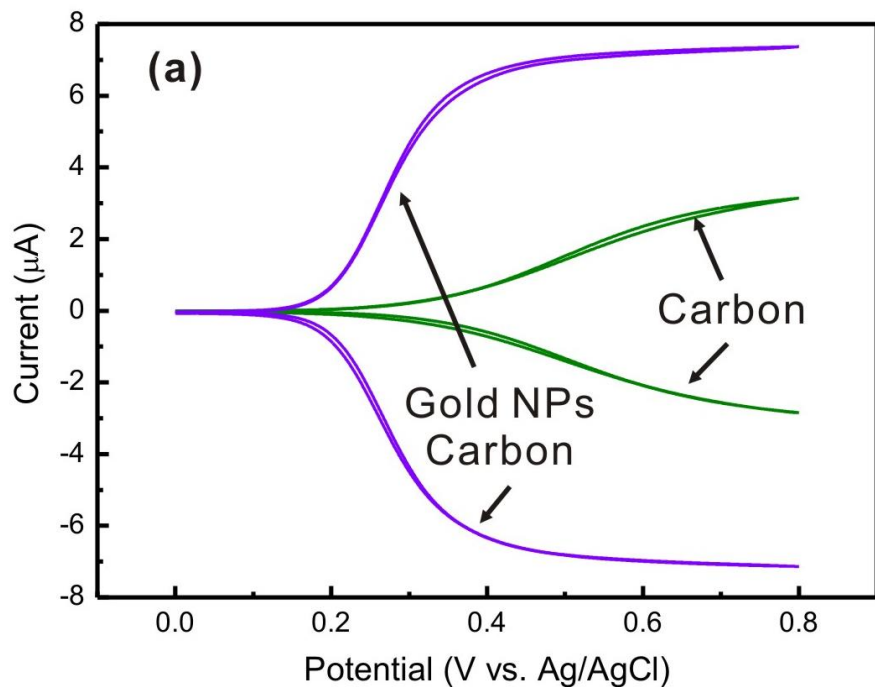


**Thank you  
for your attention**

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# AuNPs/Carbon IDEs

- Electrochemical characterization
  - Cyclic voltammetry
    - 10 mM  $[\text{Fe}(\text{CN})_6]^{2+}$  in 0.1 M KCl
  - Carbon nanoelectrode
    - Width = 650 nm; Thickness = 650 nm
  - Current signal enhancement in dual mode

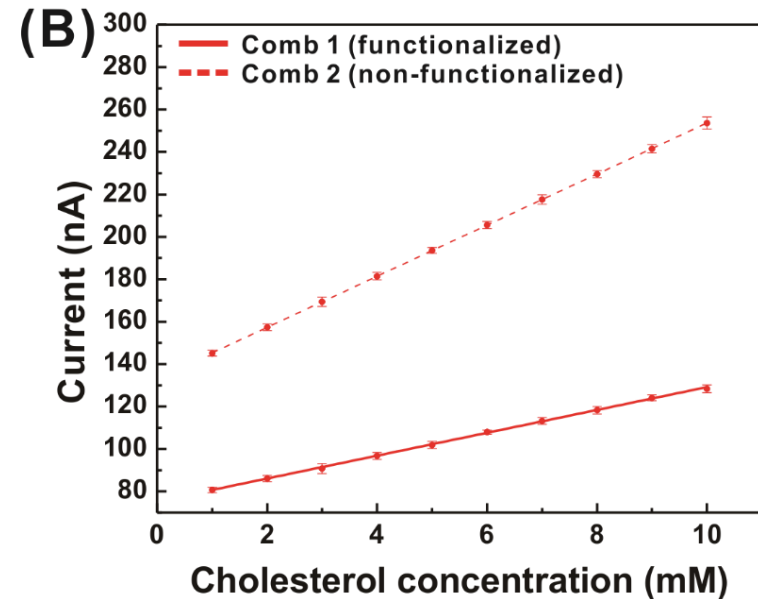
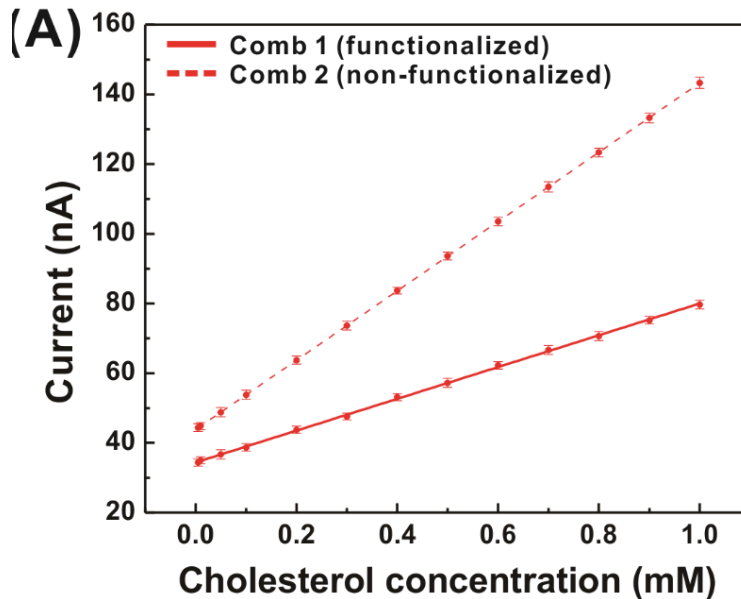
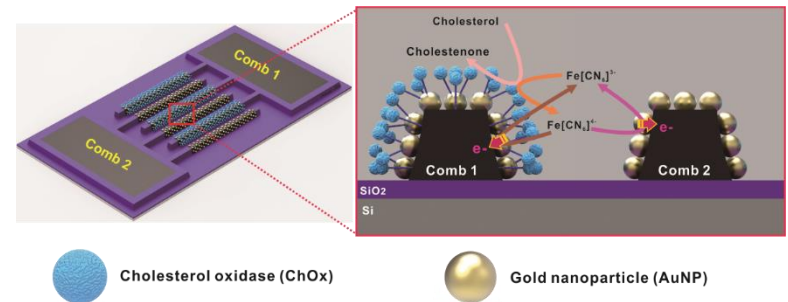


# Triple electrode-based immunosensors

## • AuNPs/carbon IDEs

### – Cholesterol sensors

- Sensing range: 0.005-10 mM
- Sensitivity  $\sim 994 \mu\text{A mM}^{-1} \text{cm}^{-2}$
- LOD  $\sim 1.28 \mu\text{M}$

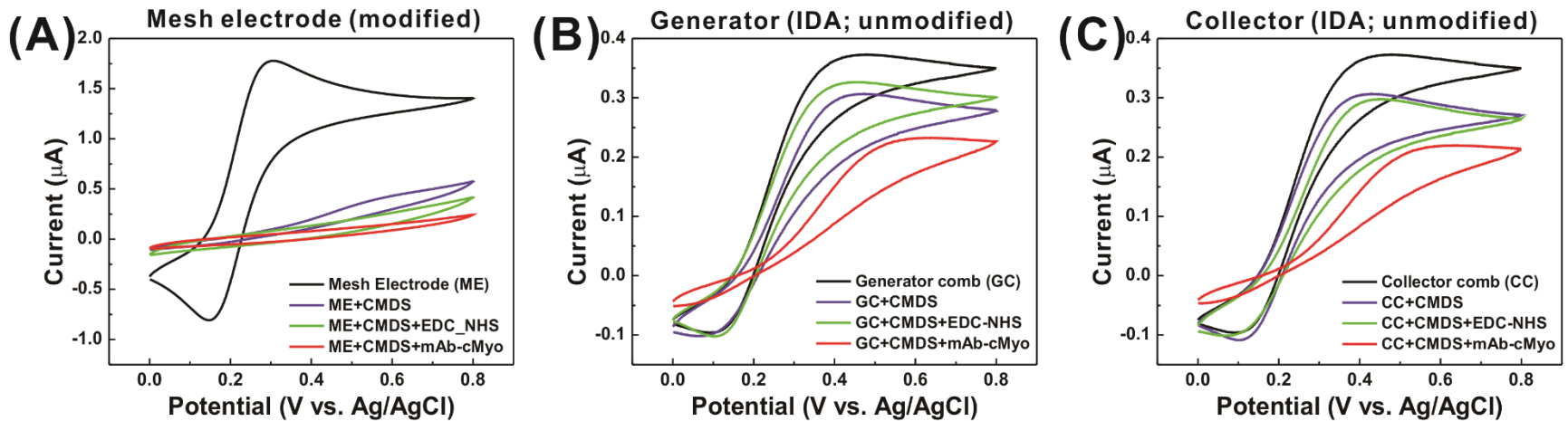




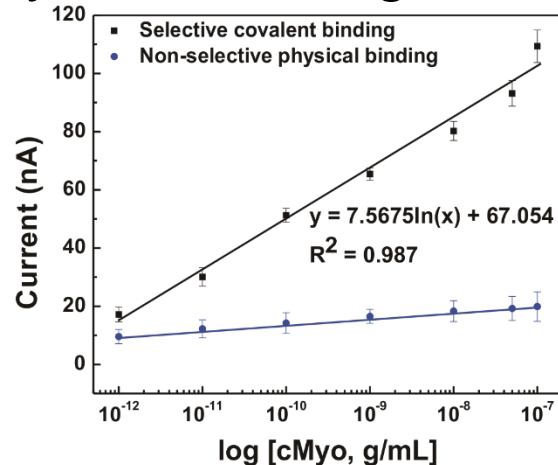
# Triple electrode-based immunosensors

## • Effect of selective immobilization

– Low current signal deviation after immobilization (IDEs)

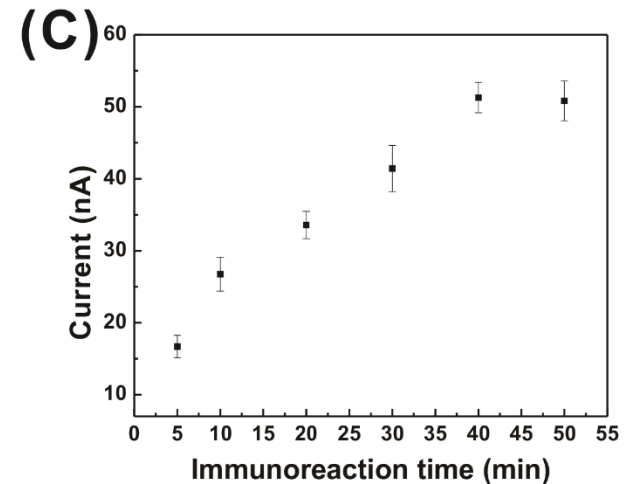
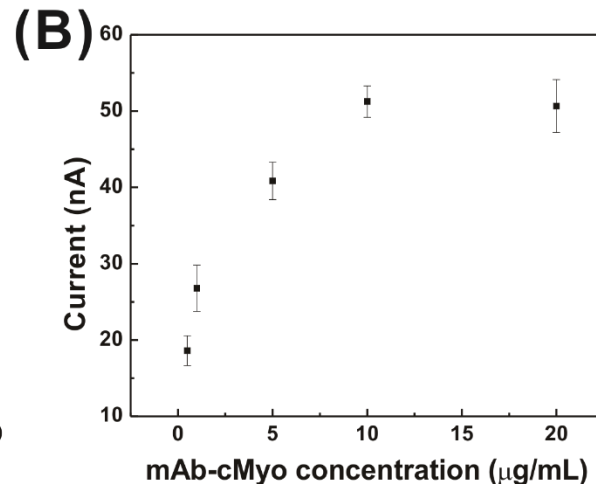
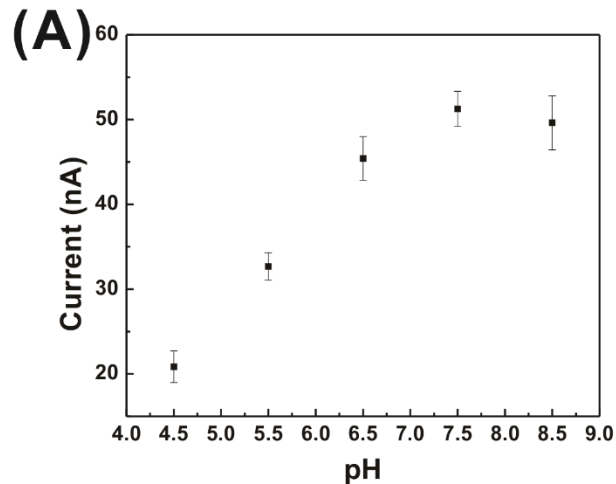


– Spontaneous physical binding reduces signal significantly.



# Triple electrode-based immunosensors

- Effects of various sensor preparation conditions on the detection of 0.1ng/mL cMyo

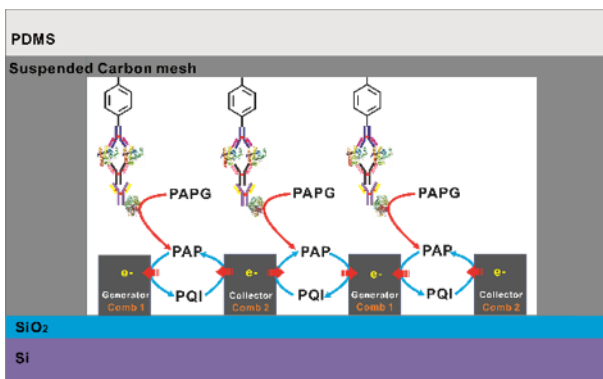


# Immunosensing performance

- **Carbon 3D triple electrode**

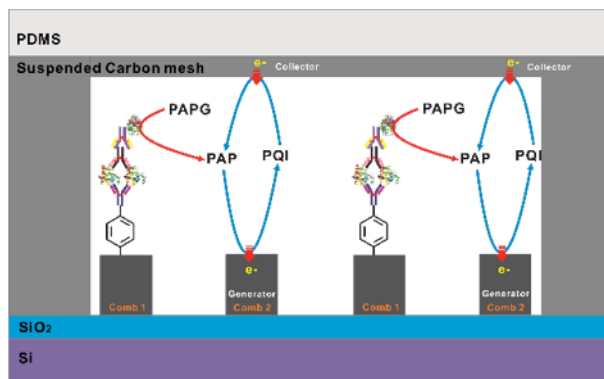
- 3D triple electrode set + selective immobilization
- Reversible redox cycling (PAP ↔ PQI)
- Generation of redox substrate (PAP) near the IDA electrode
- Characterization according to antibody binding site

## Configuration (I)



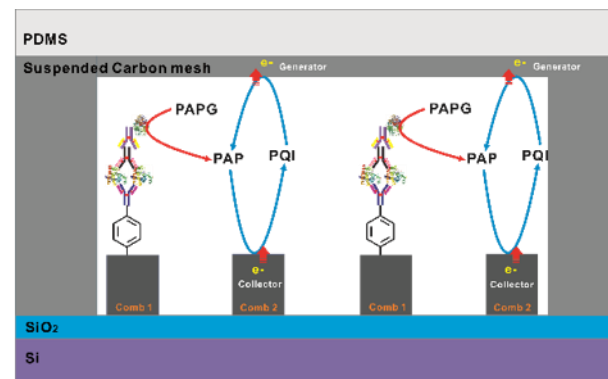
Antibody binding site  
: suspended mesh  
generator & collector  
: IDA nanoelectrodes

## Configuration (II)



Antibody binding site  
: one comb of IDA  
Generator  
: the other comb of IDA  
Collector  
: suspended mesh

## Configuration (III)

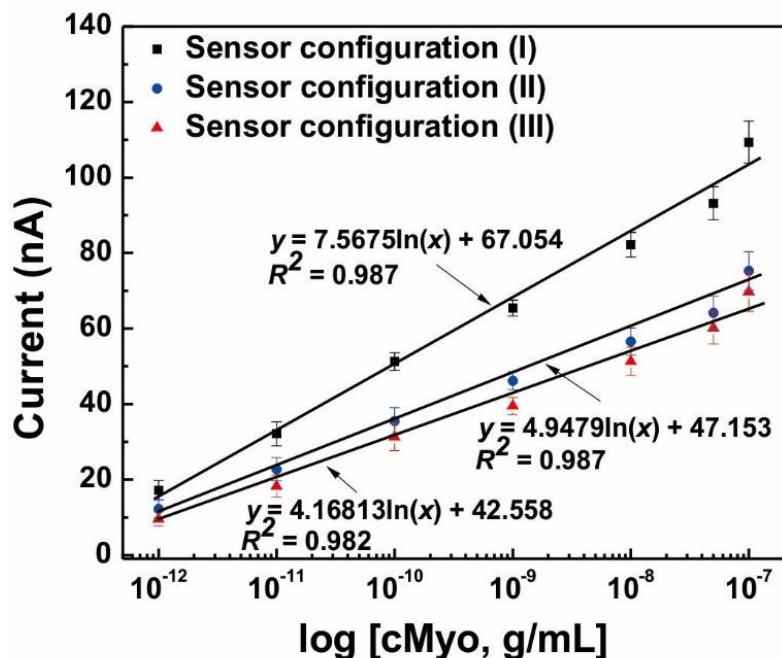


Antibody binding site  
: one comb of IDA  
Generator  
: suspended mesh  
Collector  
: the other comb of IDA

# Immunosensing performance

## • Carbon 3D triple electrode

- 3D triple electrode set + selective immobilization
  - Reversible redox cycling (PAP ↔ PQI)
  - Generation of redox substrate (PAP) near the IDA electrode
- Characterization according to antibody binding site



### Sensitivity enhanced at sensor configuration (I)

- ✓ Small inter-electrode gap between IDEs
- ✓ Efficient redox cycling
- ✓ Large surface area of mesh enabling substantial biomolecule binding
- ✓ Efficient mass transfer

(I) Antibody site: suspended mesh, generator and collector: IDA nanoelectrodes;

(II) Antibody site: one comb of IDA nanoelectrodes, generator: the other comb of IDA nanoelectrodes, collector: suspended mesh;

(III) Antibody site: one comb of IDA nanoelectrodes, generator: suspended mesh, collector: the other comb of IDA nanoelectrodes)